



UNION OR FLANGE  
(AS REQUIRED TYP.)

VACUUM BREAKER  
[NOTE: REMOVE IF SAT.  
PRESSURE IS BELOW  
ATMOSPHERIC PRESS.]

STEAM SUPPLY

BYPASS LINE

GLOBE  
VALVE

ECCENTRIC  
REDUCER

STEAM COIL  
CONTROL VALVE

CONDENSATE RETURN

GATE VALVE (TYP)

CHECK VALVE

FLOAT & THERMOSTATIC TRAP  
(TWICE COIL CAPACITY)

Y-STRAINER W/BLOW-OFF VALVE

HOSE  
BIB

HOSE  
BIB  
PITCH

FULL SIZE  
COIL TAPPING

OFFSET TO ALLOW  
COIL REMOVAL

6" MINIMUM

CAP FOR PIPE 2" &  
SMALLER. BLIND FLANGE  
FOR PIPE 2-1/2" &  
LARGER



STEAM COIL PIPING DETAIL  
N.T.S.

STEAM COIL  
PIPING DETAIL